

Since 1955

GACO WESTERN

General Instruction:

GW-3-4

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Supersedes 7/00

(Formerly GW-1 Section V)

GACOFLEX CONSTRUCTION THINNERS

Gaco Western, Inc. manufactures a variety of thinners for use with GacoFlex coatings. GacoFlex thinners are formulated to provide optimum results when used with GacoFlex coatings according to product, application method, or job conditions. Use of non-GacoFlex thinners with our products is not recommended. The wrong or off-grade thinner can seriously damage the performance of the coating.

Thinners that contain water, alcohol, or alcohol like solvents especially affect urethane coatings. These materials severely limit or stop the cure of all GacoFlex urethane coatings. The result can be sticky, uncured rubber with poor physical properties and little weather resistance. For this reason, we cannot guarantee the results when non-GacoFlex thinners are used with urethane products.

Spray Thinner:

Fast evaporating for quick dry time. Provides good vertical hold with less chance of sags or runs in the coating.

Regular Thinner:

General, all purpose thinner for brush and roller application and clean up.

Trowel Thinner:

Formulated specifically to add good troweling properties to U-66 for GacoDeck applications.

Slow Thinner:

Roll or Trowel Thinner formulated to give extra open time for surface conditions between 85°F and 110°F (29.4°C and 43.3°C).

The following chart lists the thinner selections for coating on the Construction Price List. As a rule of thumb, T-5116, T-5118 and T-5130 are for use with urethane coatings.

GACOFLEX THINNER CHART	T-5106 URETHANE SLOW	T-5111 SPRAY	T-5112 REGULAR	T-5116 URETHANE REGULAR	T-5118 URETHANE TROWELING	T-5125 COMPLIANT THINNER	T-5130 URETHANE SPRAY	T-5135 URETHANE REGULAR
H-22	NR	YES	YES	NR	NO	YES	YES	NR
H-25 VOC compliant	NR	NR	NR	NR	NR	YES	NR	NR
LM-60	YES	YES	YES	YES	NR	NR	NR	NR
S-10	NR	NR	NR	NR	NR	NR	NR	YES
U-68 URE-CAP	YES	NR	YES	YES	NR	NR	YES	NR
U-6006 URE SHIELD	YES	NR	YES	YES	NR	NR	YES	NR
U-62	NR	YES	YES	NR	NR	NR	NR	YES
U-64	NR	NR	NR	YES	YES	NR	YES	NR
U-66	YES	NR	NR	YES	YES	NR	YES	NR
UA-65	YES	NR	NR	YES	YES	NR	YES	NR
UA-60	YES	NR	NR	NO	NR	YES	YES	NR
UA-7090	NR	YES	YES	YES	YES	NR	YES	NR
UB-64	YES	NR	NR	YES	NR	NR	YES	NR
UB-70*	NR	NR	NR	YES	NR	YES	YES	NR

YES Recommended thinner for this product. Choose a thinner according to application method and job conditions

NR Not recommended, but may be used under certain conditions. Consult Gaco Western, Inc.

NO Do not use. Will severely harm performance of coating system.

*Thinning a fast set coating is not recommended and can cause application problems. Thinners listed here are for clean up only.