



Product Data Sheet

Western Region
PO Box 88698
Seattle, WA 98138
1-800-456-4226
www.gaco.com

Central Region
PO Box 646
Waukesha, WI 53187
1-800-331-0196
www.gaco.com

N-1207
JANUARY 2001
Supersedes 11/00

GACOFLEX N-1207 **VOC COMPLIANT GENERAL PURPOSE ADHESIVE**

DESCRIPTION: GacoFlex N-1207 is a one component, V.O.C. compliant general purpose adhesive based on neoprene.

USAGE: A contact adhesive for bonding rubber, neoprene, leather and other materials to themselves or to concrete, wood, steel or other metals.

COLOR: Amber Brown

APPLIED PRODUCT DATA

COVERAGE: Sq. Ft./Gal./Mil 286 (48m²/L/.025mm)

SOLIDS: Weight: Method 4041 17 ± 0.5%
Fed. Std. 141
Volume: 17.8 ± 0.5%

V.O.C. 249 grams per liter

PACKAGED PRODUCT DATA

WEIGHT PER GALLON: 10.6 lbs. ± .5 (4.8 kg.)

FLASH POINT: ASTM D-56 45°F. T.C.C. (7°C)

STORAGE STABILITY: Twelve (12) Months

THINNER: Not recommended.

APPLICATION

Surfaces must be cleaned and dry, free from all oil, grease and corrosion products. Refer to primer recommendations for Gaco Western elastomers.

Stir adhesive thoroughly before using. Apply one or two coats of GacoFlex N-1207 to both surfaces by brush. Apply sufficient N-1207 to assure uniform coverage over entire area, between 150 to 200 square feet per gallon (4.1L/15 to 20m²) per coat.

Allow adhesive to dry to touch. Normally a drying time of 1 to 1½ hours is sufficient. It should be noted that it is important to allow complete drying of the N-1207 adhesive. Poor adhesion can result from mating the two surfaces before N-1207 is sufficiently dry; whereas, even after drying overnight, the N-1207 can be reactivated by a light solvent wiping with Gaco thinner.

GacoFlex N-1207 provides a good, firm bond upon contact and care should be exercised to align surfaces properly. After contact, press surfaces together using manual or mechanical means of applying pressure.

An instantaneous bond is achieved which increases in strength for several weeks as the adhesive cures. The initial bond is strong enough for immediate service in most instances.